


# ANACONDA SEALTITE® METALLIC CONDUIT CUTTING AND FITTING INSTALLATION

Use a band saw with a 1/2-inch wide x 0.025-inch thick, 24 teeth per inch blade, no set. Blade speed should be approximately 350 feet per minute. A hacksaw may be used to cut conduit.



- ### Conduit Band saw Cutting Tips
- Make sure conduit is perpendicular,  $\perp$ , to the band saw blade.
  - Avoid kickback by evenly pressing the conduit against the moving blade.
  - Roll the top of the hose to the blade  to finish the cut.



- ### Fitting Installation Tips
- Before installing a fitting, cut and crimp burrs on the conduit end. Make sure rough edges are removed from inside and outside the conduit.



- Disassemble the fitting.
- Put the clamping nut (A) then sealing ring (B) on the conduit.
- Fully tighten the ferrule (C) in the conduit.

**NOTE:** ANACONDA SEALTITE® fittings for metallic conduit have similar parts, but the Food Grade compact fitting has different seals.



- Fully tighten the fitting body (D) on the clamping nut (A).